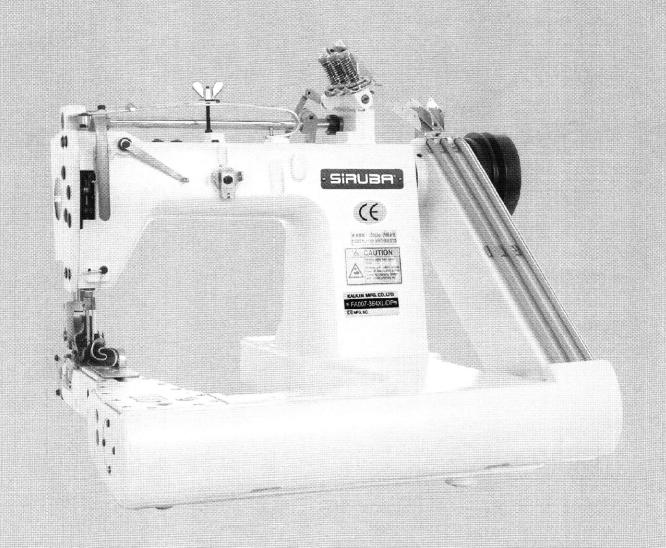


FA007

使用說明與零件圖 INSTRUCTION AND PARTS LIST





FEATURES

- ★The DT6-927 Feed-off-the-Arm Double Chain Stitch Machine is most suitable for sewing the tubular parts of shirts, pyjamas, work clothes, sweat pants, etc.
- ★High speed operation at 4,000 stitches per minute will increase production efficiency.
- ★The DT6-927 employs ball bearings where necessary and all working parts are completely lubricated.
- ★The.machine can be arranged in a way most suitable for factory line operation by use of special motor bases.



CONTENTS

SPECIFICATIONS	5 Sewing4
TABLE OF STANDARD CAUSES	6 Thread Tension ····· 5
TABLE OF STANDARD GAUGES	7 Presser Foot Pressure Adjustment5
INSTALLING1	8 Stitch Length Adjustment 5
Installing the Machine Head	9 Puller Feed Adjustment (Model 927-S/M-PL)5
2 Installing the Treadle and Chain 2	STANDARD ADJUSTMENTS7
3 Installing the Motor Pulley 2	Needle and Looper Timing Adjustment7
A Belt Tension Adjustment 2	2 Needle bar Height Adjustment 7
5 Installing the Belt Cover ····· 2	3 Timing of Loopers Running Clear of Needles8
6 Motor and Motor Pulley 2	Needle Guard Adjustment8
7 Spool Stand2	5 Feed Dog Height Adjustment 9
LUBRICATION AND RUNNING IN 3	6 Upper Thread Take-up Thread Guide Adjustment9
1 Lubrication 3	7 Upper Thread Arm Thread Guide Adjustment10
☐ Lubrication	Thread Release Shaft Adjustment10
Z Kunning in	9 Lower Thread Take-up Timing Adjustment10
CORRECT OPERATION	10 Installing the Lapper 10
Needles and Threads	11 Puller Height Adjustment (Mode1 927-S/M-PL) ······11
2 Installing the Needles ······ 3	2 Puller Device Timing Adjustment (Model 927-S/M-PL)
3 Lower Threading ·······4	(TROUBLESHOOTING)12
4 Upper Threading 4	

SPECIFICATIONS

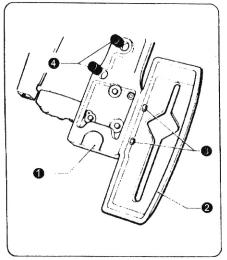
Model	FA007						
Use	Thin m	naterials Medium-thick materials Thick materia					
Stitch pattern		Twin-needle, t	win-thread doub	ole chain stitch,	parallel sewing	1	
Max. sewing speed	3,600 spm		4,000 spm				
Stitch length	1.2~2.5 mm	1.2~3.2 mm					
Needle gauge	¾ inch ((4.8 mm) 1/2 inch (3.2 mm) 1/3 inch (4 mm) 1/3 inch (4.8 mm) 1/4 inch (6.4				1/2 inch (6.4 mm)	
Needle		TV×1					
Needle bar stroke	27 1	mm 27 mm 30 mm				30 mm	
Min. arm size		178 mm					
Puller device	Equipped	None					

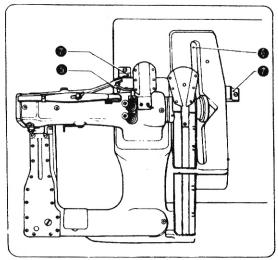
TABLE OF STANDARD GAUGES

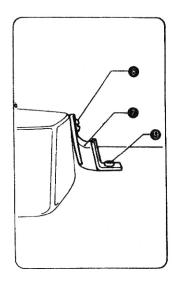
Gauge set	Needle holder	Needle plate	Presser foot	Feed dog	Looper assembly	Looper thread	Lapper
⅓ MH	1/8	1/8	1/8	1/8	1/8	1/8	⅓ MH
³⁄6 MH	3/16	³ / ₁₆	3/16	3/16	3/16	<i>Y</i> ₈	³⁄6 MH
¼ MH	1/4	¼ H	¼ H	¼ H	¼ Н	¼ H	¼ MH

INSTALLING

1 Installing the Machine Head

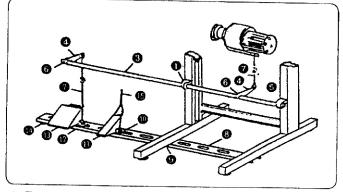


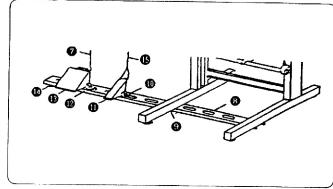




- 1. Install pulley cover base 2 on machine bed 1 with two hexagonal bolts 3.
- 2. Insert bar cushions 4 into the holes in the bottom of the bed.
- 3. Place the machine head on the table, adjust its position in forward and backward directions by aligning it with the hole for presser bar lifter chain 6, and in sidewise directions by aligning it with belt hole 6.
- 4. After fastening cushions To to the machine bed and pulley cover base with set screws . fix them to the table with screws .

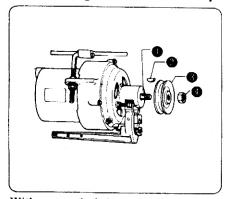
Installing the Treadle and Chain





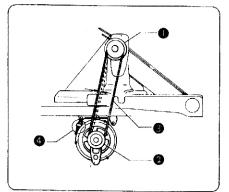
- 1. Fasten connecting lever bearing 10 to the beam in the upper part of the table legs with nut 20.
- 2. Slide connecting lever L @ onto connecting lever shaft @.
- 3. Fit connecting lever shaft 3 to connecting lever bearing 1, and secure it with connecting lever shaft collar 5.
- 4. Set connecting lever L 1 in line with the clutch lever hole, and tighten it with square head bolts 1.
- 5. Hook connecting rod 0 to the clutch lever and connecting lever L 0.
- 6. Slide another connecting lever L 1 onto connecting lever shaft 3, and fix it with square head bolts 6.
- 7. Fasten treadle shaft 8 onto the lower beam across the table legs with hexagonal bolts 9.
- 8. Slide pedal stopper 1 and presser foot lifter pedal 1 onto treadle shaft 3, and fasten it with pedal stopper 1.
- 9. Slide treadle stopper (a) and treadle (b) onto treadle shaft (a), and fasten treadle stopper (b) in such a way that treadle (b) will move lightly.
- 10. Slide treadle support @ onto the end of treadle shaft @, turn it until treadle shaft @ is parallel with the floor, and fasten it.
- 11. Hook one end of connecting rod 10 to connecting lever L 11, and hook the other end of it to treadle 12.
- 12. Hook one end of chain to the presser foot lifter lever, pass the other end through the hole in presser foot lifter pedal and adjust the chain length so that the pedal will be at the same height as treadle •.

3 Installing the Motor Pulley



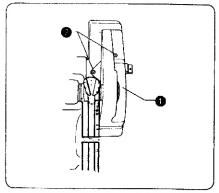
With motor shaft key way ① up, insert key ② into the key way, slide motor Pulley ③ onto the motor shaft, and fasten it with nut ②.

4 Belt Tension adjustment



Place belt ③ on machine pulley ① and motor pulley ②, and adjust the belt tension with tension regulator ④ so that the belt sags about 25 to 30 mm when it is pressed with the thumb at the center point between the pulleys.

5 Installing Belt Cover



Install belt cover • on the pulley cover base with set screws •.

6 Motor and Motor Pulley

1. Motor

Use the motor specified below.

Three-phase	2-pole, 400 W	motor
		· · · · · · · · · · · · · · · · · · ·

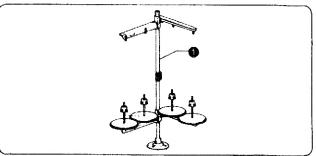
2. Motor Pulley

Use the correct motor pulley suitable to the frequency of your power supply as specified below.

Frequency	Sewing speed	Motor pulley	Belt size
50Hz	3,600	90	25.44
JUITZ	4,000	100	M-44
60Hz	3,600	75	3.6.40
OUNZ	4,000	85	M-43

7 Spool Stand

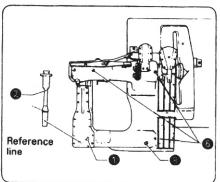
Assemble spool stand **①** as shown below, and install it at the right rear corner of the table with screws.

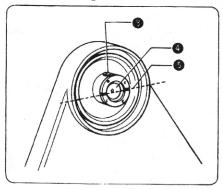


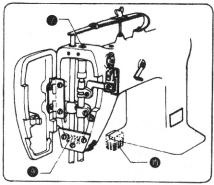
LUBRICATION AND RUNNING IN

1 Lubrication

Be sure to oil the following points before using your sewing machine.

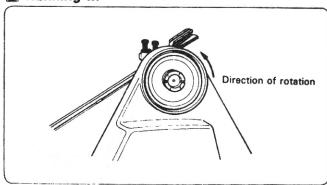






- 1. After setting up the machine, remove adjusting cover screw 1, and pour oil in up to the reference line on oil gauge 2.
- 2. Turn the pulley until oil cap (3) is up, remove oil cap (3) and pour oil into oil tank (4) until it is full. If the oil in the oil tank decreases below tank center line (5), the oil will not be drawn into the upper shaft, causing imperfect lubrication. Be sure to keep the oil in the oil tank above oil tank center line (5).
- 3. Pour about 5 drops of oil into 3 oil cups (6) and needle bar bushing oil hole (7) every week.
- 4. Remove oil drain screw 1 from time to discharge the used oil which has collected in the front bed oil sump.
- 5. Wipe arm jaw
 and rear bed oil sump from time to time to remove oil from them.

2 Running In



Switch the power on, and make sure that the pulley runs in the arrow direction. Operate your machine at about 3,500 spm for the first 3 to 4 days to assure a long machine life.

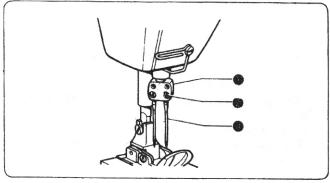
CORRECT OPERATION

1 Needles and Threads

The needle and threads to be used vary depending on sewing conditions. Select the correct ones by referring to the table below.

Needle	Thread					
	Upper thread	Lower thread				
#11	Cotton #80	Cotton #100				
# 14	Cotton #60	Cotton # 80				
# 16	Cotton #50	Cotton # 60				
# 19	Cotton #30	Cotton # 50				

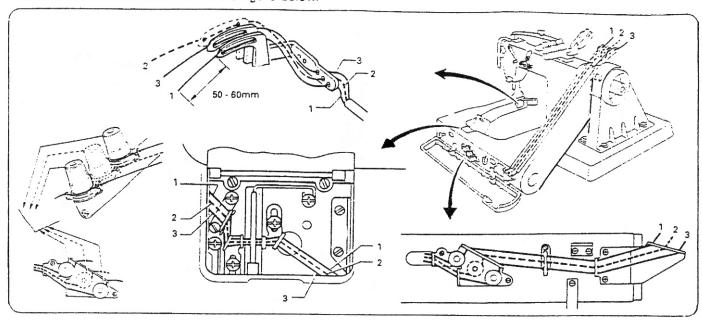
2 Installing the Needles



- 1. Turn the pulley until needle holder is raised to the highest position.
- Loosen needle set screws , hold needles with their long grooved side facing front, insert them into needle holder all the way, and fasten the needle with needle set screws

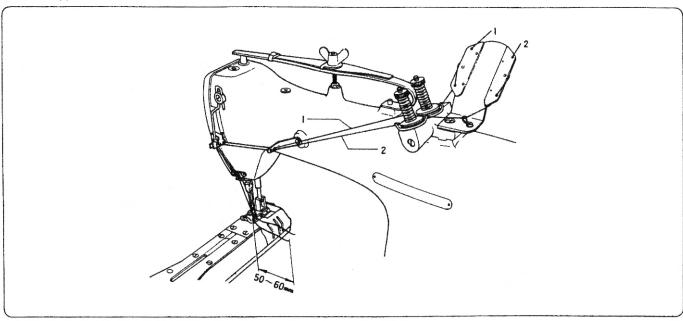
3 Lower Threading

Pass the lower threads as shown in the figure below.



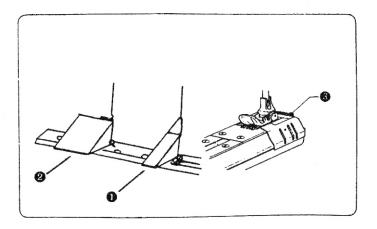
4 Upper Threading

Pass the upper threads as shown in the figure below.

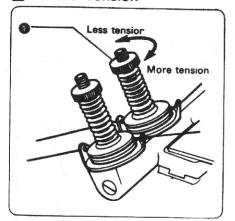


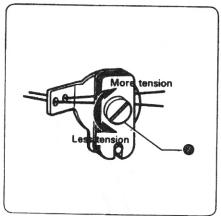
5 Sewing

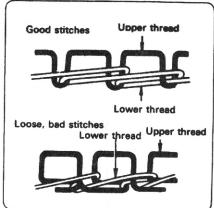
- 1. Switch the power on.
- 2. Depress presser lifter pedal **1** and place the work under the presser foot.
- 3. Release the presser lifter pedal.
- The machine starts running when treadle ② is stepped down.
- 5. After sewing the work, move the work to thread cutter 8 to make blank stitches, and cut the thread with it.



6 Thread Tension



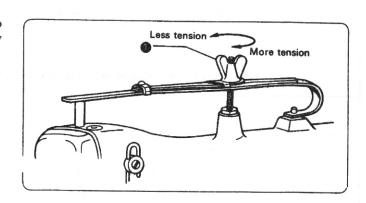




- 1. Adjust the upper thread tension properly by turning upper thread adjusting screw ①.
- 2. Adjust the lower thread tension properly by turning lower thread adjusting screw .

Presser Foot Pressure Adjustment

Adjust the presser foot pressure by turning wing nut
 so that the pressure is just enough to feed the work positively and keep the work from slipping.

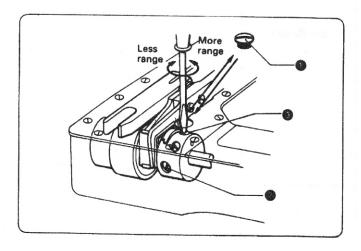


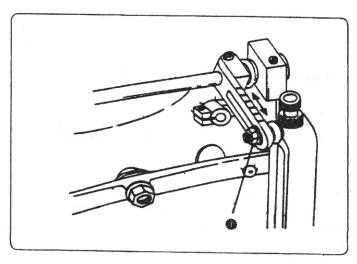
8 Stitch Length Adjustment

- 1. Remove adjusting cap screw 1.
- 2. Turn the pulley toward yourself until screw ② comes to the hole for the adjusting cap screw.
- Loosen screw with screwdriver, turn the pulley about one-quarter of a turn in the same direction so that horizontal eccentric adjusting screw will come to the hole for the adjusting cap screw.
- 4. Stitch length decreases when horizontal eccentric adjusting screw sisturned clockwise with screwdriver, and increased when the same screw is turned counterclockwise. Exercise care to keep the feed dogs clear of the slot in the needle plate.
- After the above-mentioned adjustment retighten screw securely.

Puller Feed Adjustment (Model FA007-264/DP)

- After adjusting the STITCH LENGTH, you have to readjust the PULLER FEED again.
- Loosen the nut , you can get more feed toward outside, get less toward inside.
- 3. After adjusting, tighten the nut 10



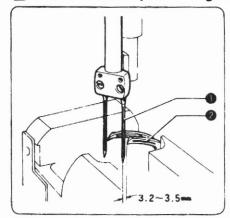


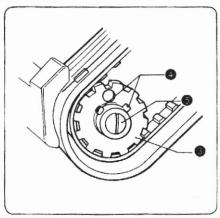
★The table below shows samples of stitches made with a highly elastic fabric and a fabric which is not so elastic. Adjust the puller feed by referring to this table.

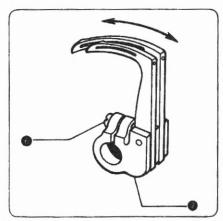
Puller feed	Fabric with high elasticity	Fabric with low elasticity
Correct	Feed direction Neither non-alignment nor sewing wrinkles.	Feed direction Neither non-alignment nor sewing wrinkles.
Insufficient	Non-aligned, and wrinkled.	Non-aligned, and wrinkled.
Excessive	Non-aligned, and very wavy.	Non-aligned, and very wavy.

STANDARD ADJUSTMENTS

1 Needle and Looper Timing Adjustment





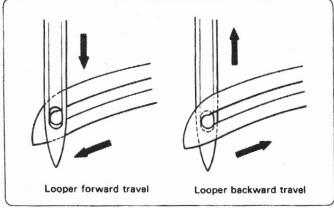


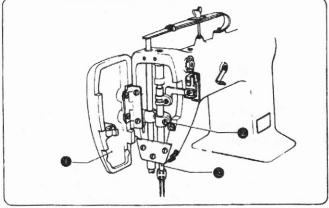
Make an adjustment so that, when needles 1 are down lowest, loopers 2 reach the end of their backward travel and the distance from the needle center to the looper tip is 3.2 to 3.5 mm.

(Adjusting method)

- 1. Remove the presser foot, needle plate and feed dogs.
- 2. Loosen two set screws 1 and cap screw 1 on lower belt wheel 1.
- 3. Turn the pulley toward yourself until needles ① come down to the lowest position.
- 4. Turn the lower-shaft until loopers @ reach the end of their backward travel.
- 5. Tighten cap screw 1 and two set screws 1 securely.
- 6. Loosen set screw ①, move looper holder ② in the arrow direction until the distance between the needle center and the looper tip is 3.2 to 3.5 mm, and retighten set screw ③ securely.

2 Needle Bar Height Adjustment



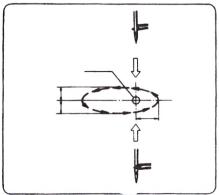


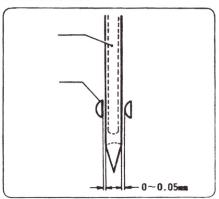
Adjust the needle bar height so that the looper thread eyes will match the needle eyes in the forward and backward travels of the loopers.

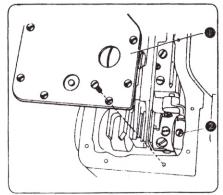
(Adjusting method)

- 1. Turn the pulley toward yourself until the loopers move forward from the rightmost position to a point where the looper thread eyes are in line with the needles eyes.
- 2. Open face plate ①, loosen needle bar clamp screw ②, and move needle bar ③ up or down until the looper thread eyes are in line with the needle eyes.
- 3. Retighten needle bar clamp screw @ securely.
- 4. After the adjustment, turn the pulley toward yourself and make sure that the looper thread eyes match the needle eyes in the forward and backward travels of the loopers.

3 Timing of Loopers Running Clear of Needles





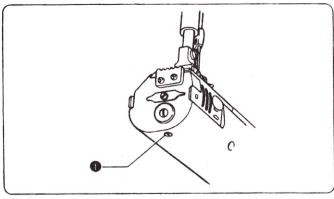


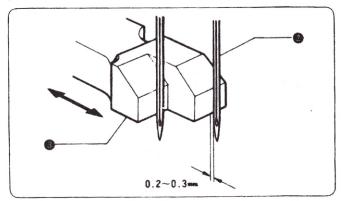
The loopers run in back of the needles in their forward travel and in front of the needles in their backward travel. Adjust the clearance between the needles and the loopers to anywhere from 0 to 0.05 mm in both the forward and backward .ravels.

(Adjusting method)

- 1. Remove forward feed arm cover ①, turn the pulley toward yourself until the longitudinal feed eccentric ring set screw shows through adjusting hole ②.
- 2. Loosen the set screw to such an extent that it does not stick out of the longitudinal feed eccentric ring, turn the pulley toward yourself again and loosen the other set screw.
- 3. With screwdriver kept on the set screw, turn the pulley to adjust the clearance between the needles and the loopers.
- 4. After the adjustment, retighten the two set screws securely and put the forward feed arm cover back on.

4 Needle Guard Adjustment (Standard specification)





The needle guard prevents the needles from contacting the loopers in their forward travel. Position the needle guard as close to the needles as possible but make sure that it is clear of the needles.

(Adjusting method)

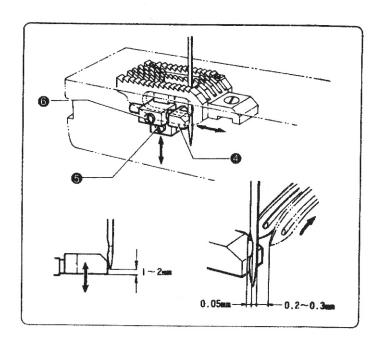
- 1. Turn the pulley toward yourself until the needles come down to the lowest position.
- 2. Loosen lower set screw
 at the end of the forward feed arm.
- 3. Adjust the clearance between needles ② and needle guard ③ to anywhere from 0.2 to 0.3 mm by moving needle guard ⑤.
- 4. After the adjustment, retighten set screw 1 securely.

(Puller specification)

The clearance between the needles and the tips of the loopers will be 0.05 mm, pushing the needles by needle guard .

(Adjusting Method)

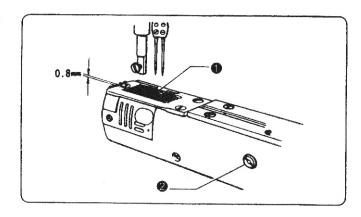
- Turn the pulley toward yourself until the needles come down to the lowest position.
- Loosen stop screw , and raise or lower needle guard
 so that the bottom ends of the needle eyes will be about 0.5 mm above the bottom of needle guard
- Turn the pulley toward yourself again until the tips of the loopers come to the centers of the needles.
- 4. Loosen stop screw , move needle guard to the left or to the right, and adjust so that the clearance between the needles and the tips of the loopers will be 0.05 mm, pushing needle points by needle guard . At this time, please make sure that the clearance between the loopers and the needles is 0.2-0.3 mm in the backward movement of the loopers.



5 Feed Dog Height Adjustment

Adjust the height of feed dog • so it is 0.8 mm above the top of the needle plate when feed dog • is at the highest position. (Adjusting method)

Adjust the height of feed dog • by turning feed bar eccentric shaft •

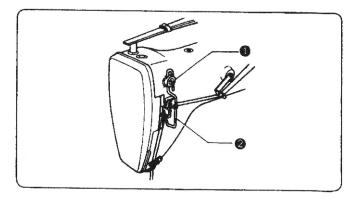


6 Upper Thread Take-up Thread Guide Adjustment

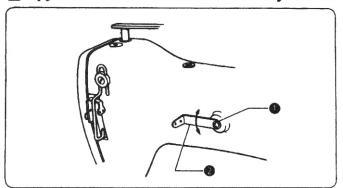
Adjust the height of the upper thread take-up thread guide so that, the upper thread will not be loose when the needle bar reaches the lowest point after the loopers run out of upper thread loops.

(Adjust method)

- 1. Turn the pulley toward yourself until the loopers run out of upper thread loops.
- Loosen set screw , and raise or lower upper thread takeup thread guide until it contacts the upper thread.



D Upper Thread Arm Thread Guide Adjustment

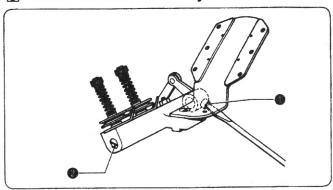


Adjust the upper thread arm thread guide so that the upper thread has a slight tension when the loopers run out of upper thread loops.

(Adjusting method)

- Loosen set screw , and raise or lower upper thread arm thread guide as much as necessary.
- 2. After the adjustment, retighten set screw ①

8 Thread Release Shaft Adjustment

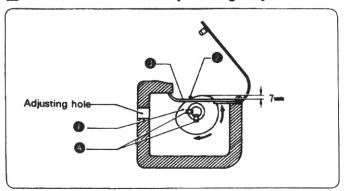


Adjust the thread releast shaft so that the thread tension discs loosen when the presser foot is raised and tighten when the presser foot is lowered.

(Adjusting method)

- Loosen set screw .
- Make an adjustment by turning thread release shaft so that the thread tension discs begin to loosen when the presser foot rises 4 mm above the top of the needle plate.
- 3. After the adjustment, retighten set screw **1** securely.

9 Lower Thread Take-up Timing Adjustment

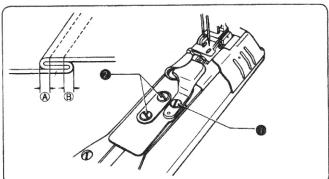


Make an adjustment so that, when the loopers begin moving backward, lower thread take-up ① contacts thread ② in the lower thread take-up lever guide, and is 7 mm up from lower thread take-up base ③.

(Adjusting method)

- 1. Insert screwdriver through the adjusting hole in the bed, and loosen two set screws 1. loosen
- 2. Raise lower thread take-up 1 until it is 7 mm up from thread take-up base 3.
- 3. After the adjustment, retighten two set screws 4 securely.

10 Installing the Lapper



Insert the lapper guide plate from the front into the oblong slot in the forward feed arm cover, making sure that the end of lapper is clear of the presser foot.

★Lapper adjustment

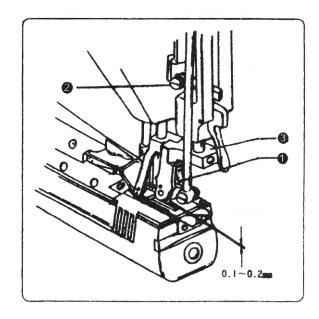
Adjust felling distance of point (A) by loosing set screw (D). Adjust felling distance of point (B) by loosing set screw (D).

III Puller Height Adjustment (Model 927-S/M-PL)

Adjust the height of puller • so that it is 0.1 to 0.2 mm high from the top of the needle plate.

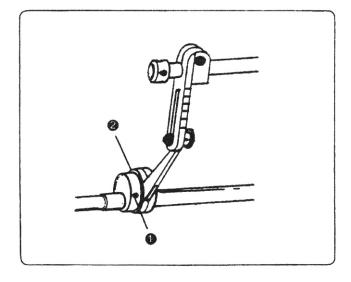
(Adjusting Method)

Loosen set screw , and move puller support up or down until puller is 0.1 to 0.2 mm above the top of the needle plate.



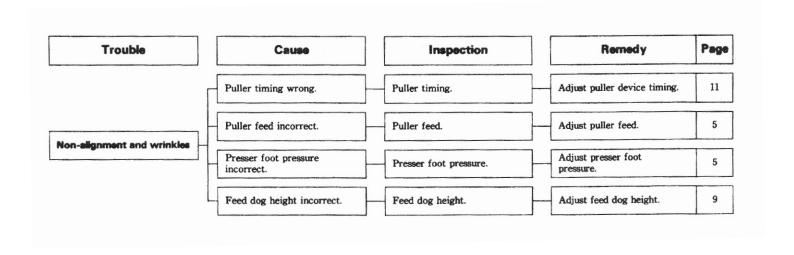
2 Puller Device Timing Adjustment (Model FA007-264/DP)

- 1. With 3mm wrench to loosen the screw lacktriangle & lacktriangle
- The timing of the feed will be starting when the needle is away from the needle plate about 5 or 6mm, and stoping at 10mm.
- 3. After adjusting the timing, retighten the screw
 & ②.



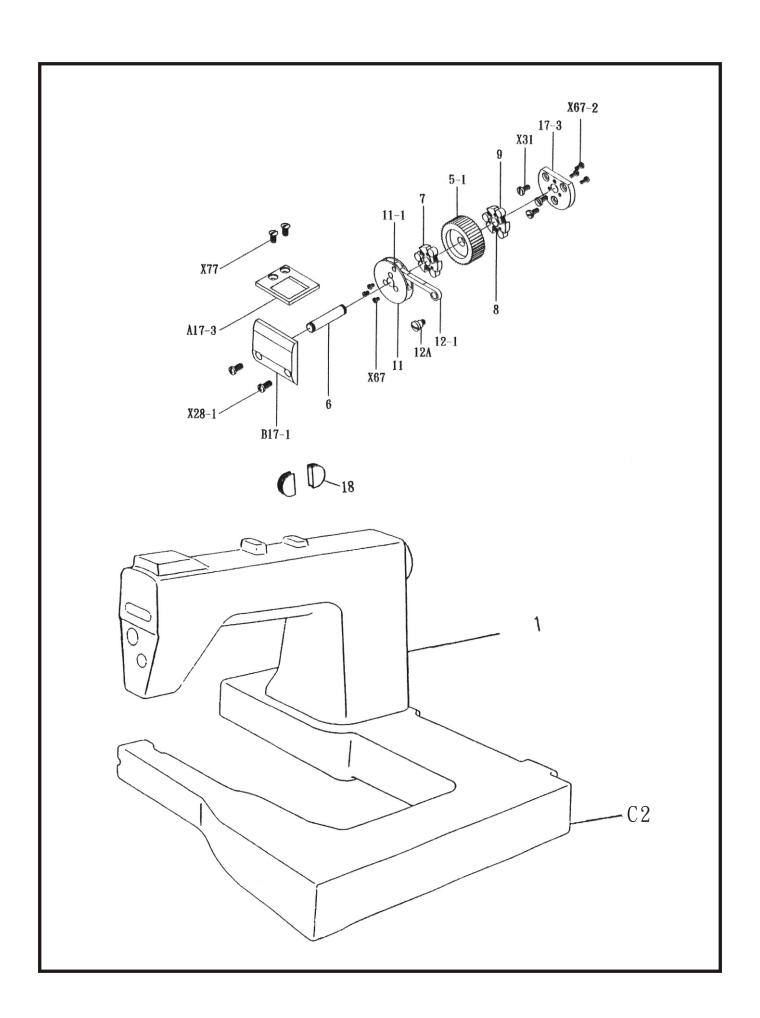
TROUBLESHOOTING

Trouble	Cause		Inspection		Remedy	Page
	Needles installed improperly.	_	Direction of long groove.		Refer to instructions for needle installing.	3
	Upper thread tension too great.]	Upper thread tension.		Adjust upper thread tension.	5
	Lower thread tension too great.]_	Lower thread tension.		Adjust lower thread tension.	5
Thread breaks.	Upper thread arm thread guide out of position.	}	Upper thread arm guide position.		Adjust upper thread arm thread guide.	10
	Needle eyes too small for threads.]	Needle size and thread count.		Refer to the section on "Needles and Threads"	3
	Loopers damaged.]-	Damaged thread way.		Replace loopers.	
	Needle groove damaged.]	Burrs in long groove.		Replace needle.	
	Needles hit loopers.	}	Clearance between needles and loopers.		Adjust timing of loopers running clear of needles.	8
Needles break.	Wrong timing of needles and loopers.	}	Timing of needles and loopers.		Adjust timing of Needles and loopers.	7
resource break.	Needle hit loopers.	_	Clearance between needles and needles guard.		Adjust needles guard.	8
	Needle eyes too small for threads.]-	Needle size and thread count.		Refer to the section on "Needles and Threads".	3
	Needles installed improperly.		Direction of long groove.		Refer to instructions for needle installing.	3
	Looper points are dull.]_			Replace loopers with good ones.	
Stitches skip.	Clearance between needles and loopers too great.		Clearance between needles and loopers too great.	_	Adjust timing of loopers running clear of needles.	8
	Needle and looper timing wrong.	}	Needle and looper timing.		Adjust needle and looper timing.	8
	Lower thread take-up timing wrong.]-	Lower thread take-up timing.	_	Adjust lower thread take-up timing.	10
	Upper thread tension too small.	}-	Upper thread tension.	_	Adjust upper thread tension.	5
Upper threads loose.	Lower thread tension too great.]-	Lower thread tension.	_	Adjust lower thread tension.	5
	Upper thread take-up thread guide out of position.	}	Looseness of upper threads at the lowest position of needle ber.]-	Adjust upper thread take-up thread guide position.	9
	Feed dog too low.	}	Feed dog height.	_	Adjust feed dog height.	9
	Presser foot pressure too small.	_	Presser foot pressure.	_	Adjust presser foot pressure.	5
Machine does not feed work.	Feed dog worn out.	_			Have serviceman check it.	
	Presser foot floats and does not fully press work.]-			Have serviceman check it.	
	Feed dog and presser foot work on one side only.	7			Have serviceman check them	. /



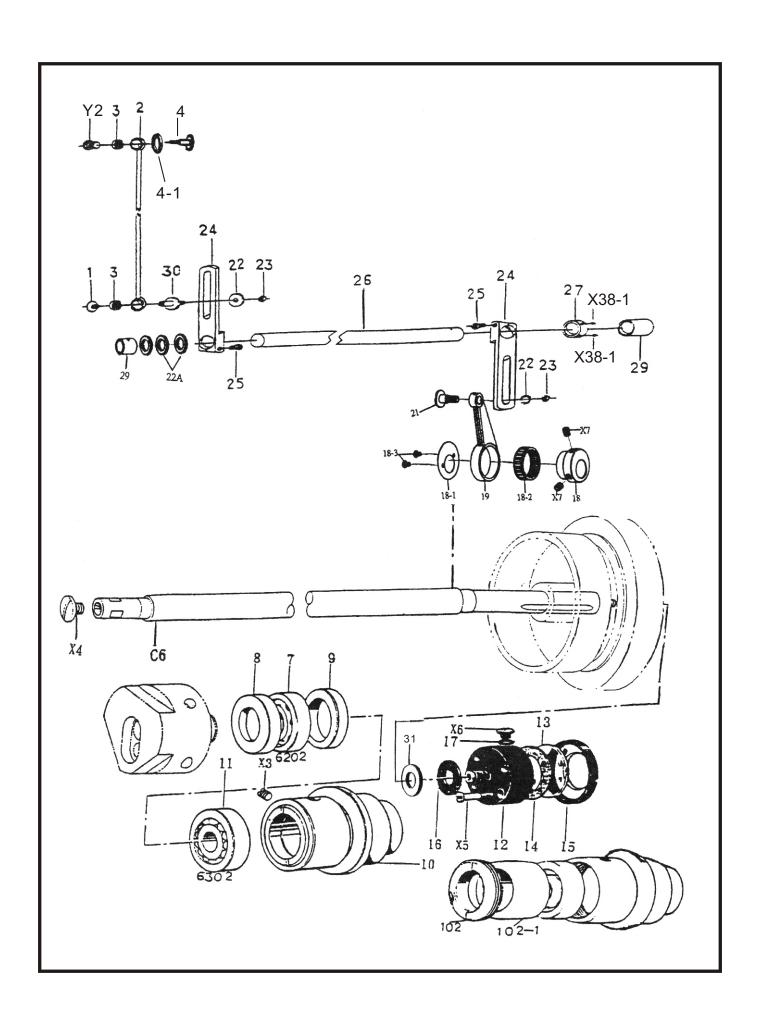
CONTENTS目錄

機體下拉布輪
C1-UPPER SHAFT MACHANISM ····································
C2-NEEDLE BAR MECHANISM-FEED MECHANISM5 針柱與送布傳動結構
C3-PULLY MECHANISM ········7 皮帶傳動結構
C4-PRESSER BAR MECHANISM ·······9 壓腳柱結構
C5-LOOPER MECHANISM ······11 彎針傳動結構
C6-UPPER THREADING MECHANISM·······13 上導線張力結構
C7-LOWER THREADING MECHANISM·······15 下導線張力結構
C8-LOWER SHAFT MECHANISM-GAUGE PARTS(SM1/4)··········· ¹⁷ 下軸結構與針位組
C8-LOWER SHAFT MECHANISM-GAUGE PARTS(SM3/16)········ ¹⁹ 下軸結構與針位組
C10-GAUGE PARTS (DP) DP······21 針位組
C11-PULLER DEVICE MECHANISM DP23 上拉布輪結構
C12-ACCESSORIES·······25 配件



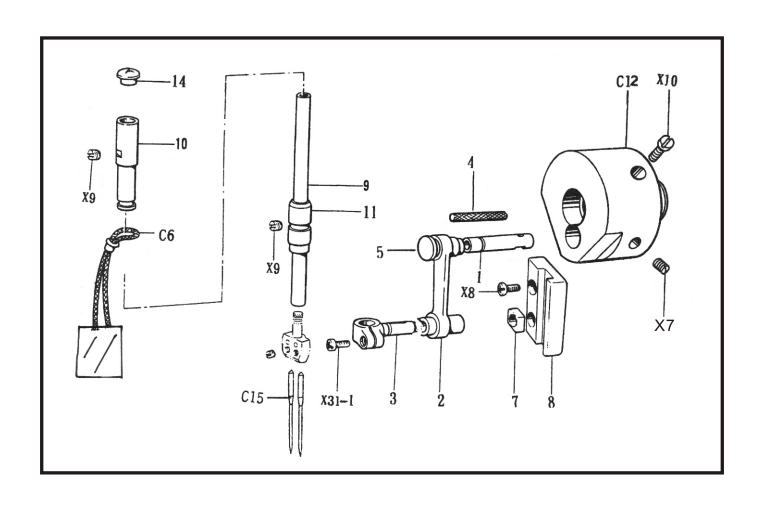
MACHINE BODY

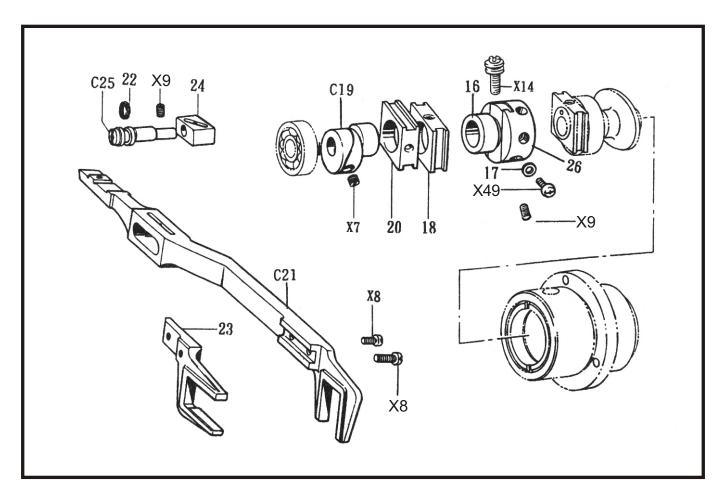
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REF.	NO.部件編號	NAME OF PARTS 說明	Amt req	票求量
	C0-01	MACHINE HEAD 機體(上)	1	
	C0-C2	MACHINE REST BOARD 機體(下)	1	-
	C0-5-1	LOWER WHEEL 拉布輪	1	
	C0-06	LOWER WHEEL CONNECTION 拉布輪軸	1	
	C0-07	ONE WAY TRIANGULAR AXLE 單向三向軸片	2	
	C0-08	ONE WAY STILL SPRING 單向彈簧	6	
	C0-09	ONE WAY STILL BALL 單向滾珠	6	
	C0-11	ONE WAY PUSHING PLATE 單向推輸	1	
-	C0-11-1	PIN 銷	1	
<u> </u>	C0-11-1	FEED DOG PUSHING PLATE LINK 推輪連桿		
<u> </u>	C0-12-1	PEED DOG PUSHING PLATE LINK 推輔連停	1	
<u> </u>	C0-12A	SCREW 合葉螺釘	1	
<u> </u>	C0-B17-1	PULLER COVER 導蓋(右)	1	
	C0-A17-3	PULLER TOP COVER 護輪蓋	1	
	C0-17-3	PACKING 導蓋	1	
	C0-18	PLASTIC COVER 橡膠塞	2	
	C0-X28-1	SCREW 11/64x40 螺釘	2	
	C0-X31	SCREW 9/64×40 L8 螺釘	3	
	C0-X67	SCREW 3/32×56 螺釘	3	
	C0-X67-2	SCREW 3/32×56 L6 螺釘	3	
	C0-X77	SCREW 11/64×40 L9 螺釘	2	
	00-X11	CONCENT THOUNT DECEMBER		
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UPPER SHAFT MACHANISM

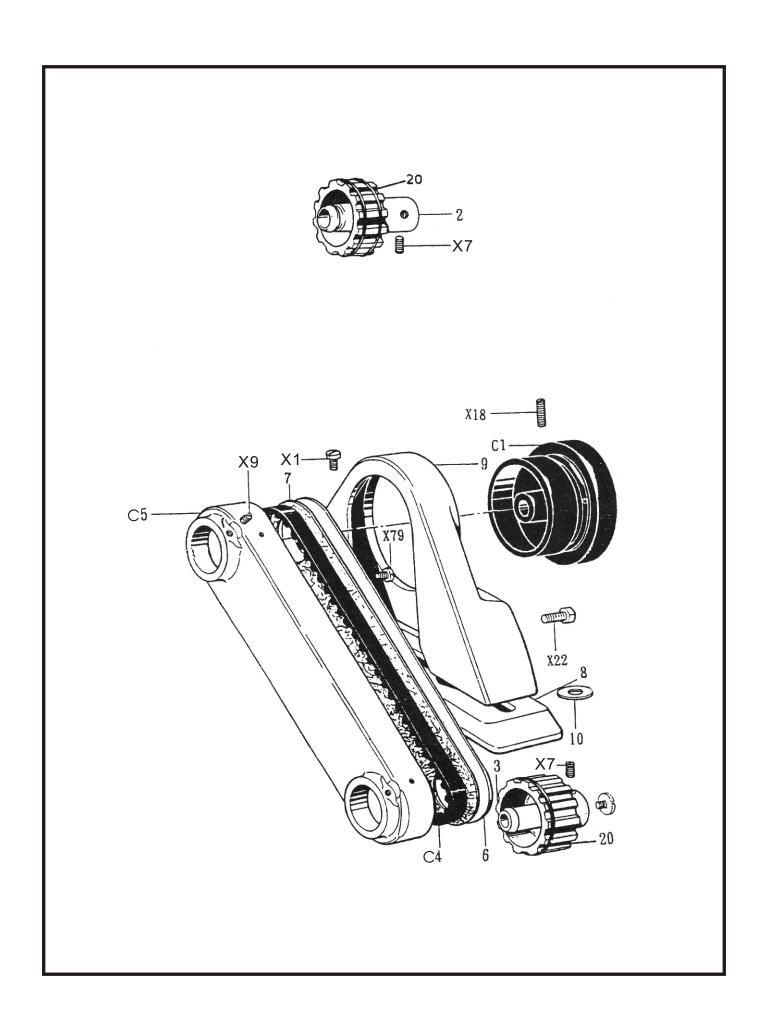
REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C1-01	PULL BAR ENDING SCREW 合葉螺釘	1
C1-02	VERTICAL PULL BAR 傳動連桿	1
C1-03	PULL BAR BEARING 滾柱軸承	2
C1-04	VERTICAL PULL BAR FIXING SCREW 合葉螺釘	1
C1-04-1	WASHER 墊圈	1
C1-Y2	PULL BAR SCREW NUT 止動螺母	1
C1-C6	UPPER SHAFT 上主軸	1
C1-07	BALL BEARING 6202 軸承	1
C1-08	BEARING SUPPORT 軸墊圈	1
C1-09	OIL STOPPER 油封	1
C1-10	BEARING CASE ASSEMBLY 軸套筒	1
C1-11	BEARING 6302 軸承	1
C1-12	OIL TANK 儲油器	1
C1-13	OILGAUGE WINDOW 油鏡	1 1
C1-14	PACKING 油封墊圈	1 1
C1-15	OIL GAUGE FLANGE 儲油器蓋	1 1
<u>C1-16</u>	OIL TANK PACKING 止油銅墊圈	1 1
C1-17	PACKING 橡膠墊圈	1 1
C1-18	UPPER WHEEL ECCENTRIC WHEEL 偏心凸輪	1 1
C1-18-1	ECCENTRIC WHEEL WASHER 凸輪蓋	1 1
C1-18-2	BEARING 滚柱軸承	1 1
C1-18-3	SCREW 9/64×40 螺釘	2
C1-19	UPPER WHEEL MOVING PULL BAR 凸輪傳動連桿	1 1
C1-21	PULL BAR SCREW NUT 合葉螺釘	1 2
C1-22	FIXING PULL BAR SCREW WASHER 止滑墊圈	2
C1-22A	WASHER 墊圈(薄)	3
C1-23	PULL BARSCREW NUT 螺母 THICKNESS ADJUSTING PULL BAR 擺動傳桿	2
C1-24	THICKNESS ADJUSTING PULL BAR 機動傳程 PULL BAR FIXING PULL BAR 螺釘	2
C1-25	PULL BAR FIXING PULL BAR 際到 UPPER WHEEL CONNECTION 傳動軸	1
C1-26 C1-27	UPPER WHEEL CONNECTION 傳動軸 MOVABLE LEFT-RIGHT CHOCK RING 定位圏	1 1
C1-27	CONNECTION COPPER TUBE 銅套筒	2
C1-29 C1-30	VERTICAL PULL BAR 雙頭合葉螺釘	1 1
C1-31	WASHER 整圈	1 1
C1-31 C1-102	BEARING FIXING SCREW 外牙螺母	1 1
C1-102 C1-102-1	BEARING FIXING BUSHING 緊壓套筒	1 1
C1-X3	SCREW 15/64×28 螺釘	1 1
C1-X3	SCREW 15/64×28 螺釘	1 1
C1-X5	SCREW 9/64×40 螺釘	4
C1-X6	CAP SCREW 覆蓋螺釘	1 1
C1-X7	SCREW 1/4×28 螺釘	2
C1-X38-1	SCREW 11/64×40 螺釘	2
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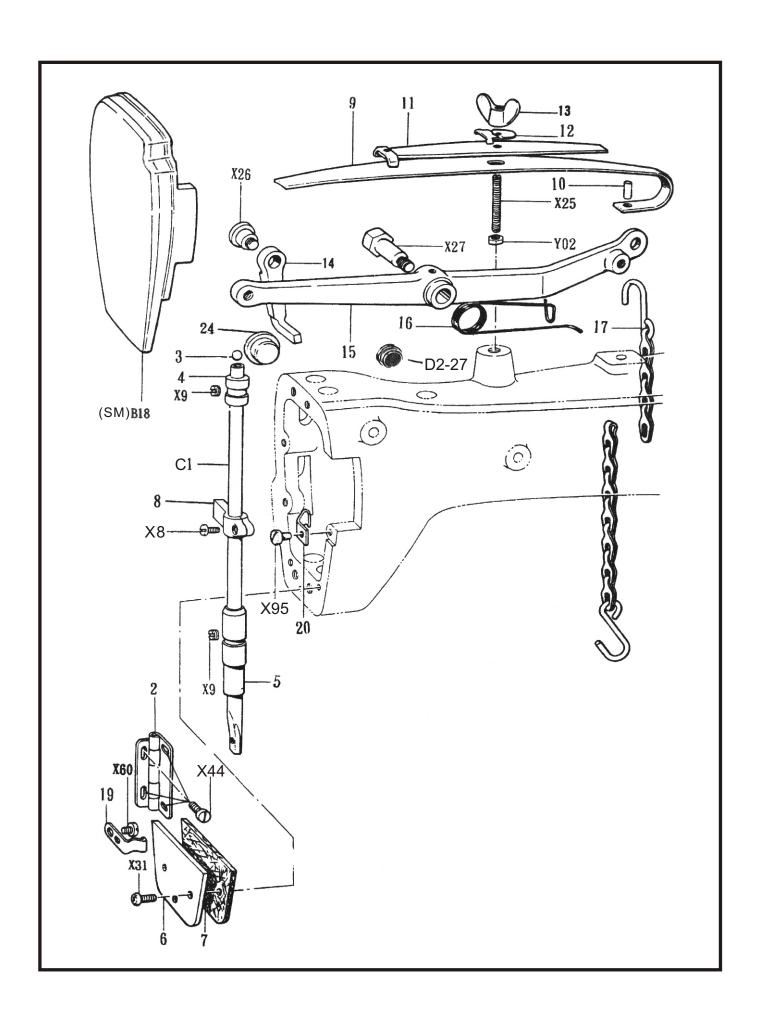
NEEDLE BAR MECHANISM-FEED MECHANISM

	NIECHANISIVI-FEED IVIECHANISIVI	
REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C2-01	NEEDLE BAR CRANK 固定軸	1
C2-02	NEEDLE BAR CRANK BOD 提升連桿	1
C2-03	NEEDLE BAR BRACKET 針柱夾	1
C2-04	WICK 油蕊	1
C2-05	OIL LEAK PROOF CAP 防油蓋	1 1
C2-C6	WICK 油蕊	1
C2-07	NEEDLE BAR GUIDE SLIDE BLOCK 四方滑塊	1
C2-08	NEEDLE BAR GUIDE 導軌	1 1
C2-09	NEEDLE BAR 針柱	1 1
C2-10	NEEDLE BAR BUSHING (U) 針柱套筒(上)	1
C2-11	NEEDLE BAR BUSHING (D)針柱套筒(下)	1 1
C2-C12	THREAD TAKE-UP CRANK 平衡凸塊	1 1
C2-14	OIL CAP 橡膠塞 NEEDLE 針	1 1
C2-C15 C2-16	NEEDLE	2
C2-16 C2-17	WASHER 整圈	1 1
C2-17 C2-18	ECCENTRIC WHEEL SLEEVE 銅滑塊	1 1
C2-C19	ECCENTRIC WHEEL WITH SCREW 上下凸輪	1
C2-20	ECCENTRIC WHEEL SLEEVE 銅滑塊	1
C2-C21-1	FEED BAR SLIDE BLOCK ASSEMBLY 送布傳動曲柄	1
C2-22	PACKING 油封墊圈	1
C2-23	FEED LIFTING FORK 叉動柄	1
C2-24	FEED BAR SLIDE BLOCK ASSEMBLY 四方滑塊	1
C2-C25	FEED BAR ECCENTRIC SHAFT 偏心軸	1 1
C2-26	FEED DOG ECCENTRIC SET 固定座	4
C2-X7	SCREW1/4×40 螺釘	4
C2-X8	SCREW11/64×40 L12 螺釘	5
C2-X9	SCREW 15/64×28 螺釘	2
C2-X10	SCREW 15/64×28 螺釘	1
C2-X14	FEED ECCENTRIC ADJUSTING SCREW 導位螺釘	1
C2-X31-1	SCREW 9/64×40 螺釘	1
C2-X49	SCREW 9/64×40 L5 螺釘	1
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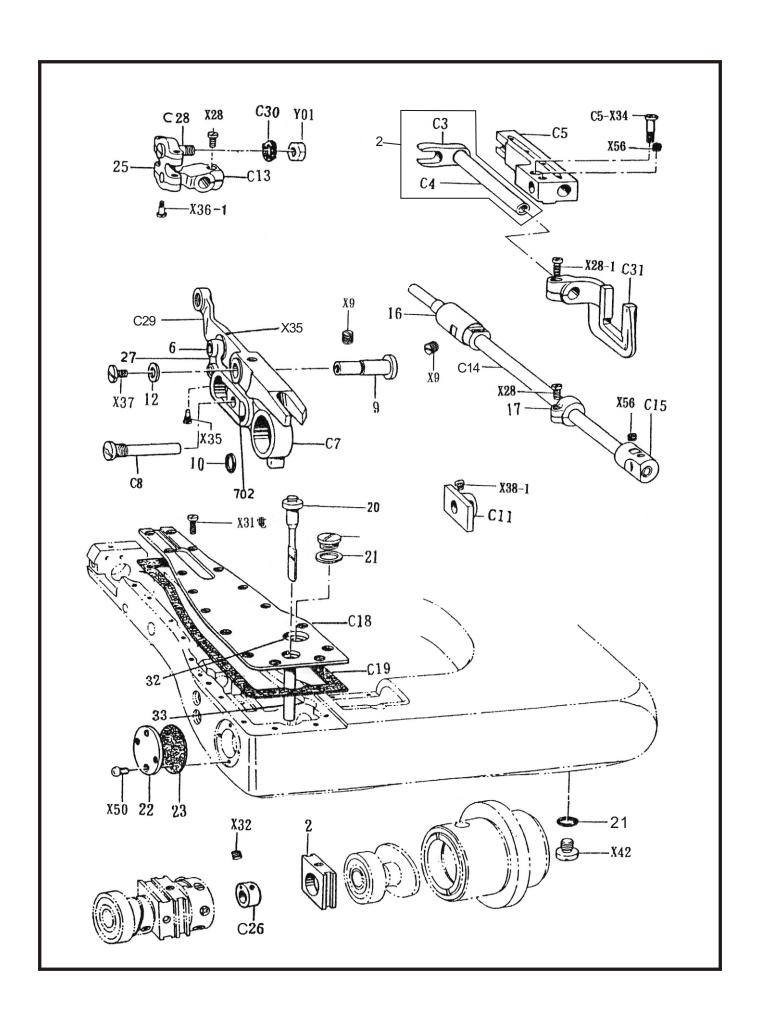
PULLY MECHANISM

PULLY MECF		
REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C3-01	PULLEY 皮帶輪	1
C3-02	TIMING BELT WHEEL ASSEMBLY (SUPPER) 同步皮帶輪(上)	1
C3-02	TIMING BELT WHEEL ASSEMBLY (LOWER) 同步皮帶輪(下)	1
<u> </u>	TIMINO DELI WHEELASSEWIDLI (LOWER) 中少反市輛(一)	
C3-C4	TIMING BELT 同步時規皮帶	1 1
C3-C5	BELT COVER 皮帶座	1
C3-06	BELT COVER PLATE 皮帶座蓋板	1
C3-07	PACKING 防油墊片	1
03-07	DILLEY OVER MASE MASE MASE MASE	
C3-08	PULLEY COVER BASE 配重固定塊	1 1
C3-09	PULLEY COVER 皮帶輪護蓋	1
C3-10	WASHER 墊圈	2
C3-20	SPRING COIL O型彈圈	3
00-20	SCREW1/4x28 螺釘	
C3-X01	SONEW 1/4X20 縣町	2
C3-X07	SCREW1/4×28 螺釘	5
X3-X09	SCREW1/4x28 螺釘	2
C3-X18	SCREW 15/64×28 螺釘	2
C3-X22	SCREW 7/16×14 螺釘	2
U3-A22	SOILW 1/10X14 Sky	
C3-X79	SCREW 3/16x32 L8 螺釘	2
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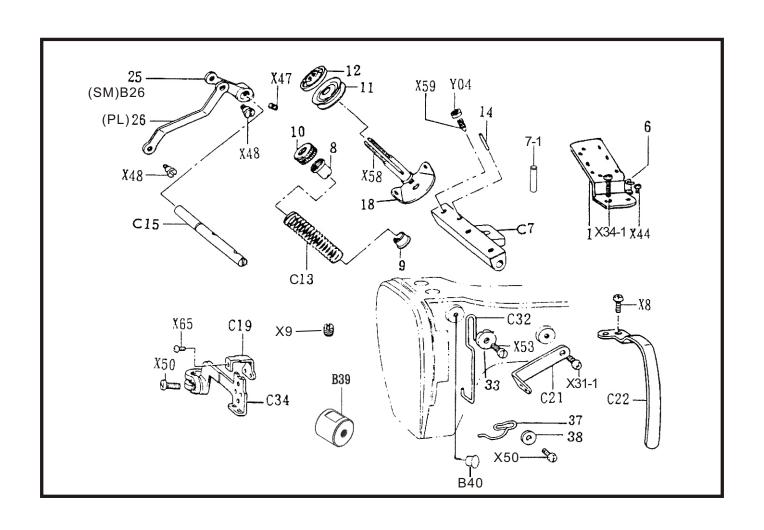
PRESSER BAR MECHANISM

REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C4-C1	PRESSR BAR 壓腳柱	1
C4-02	FACE PLATE UPPER HINGE ASSEMBLY 蝶型後鈕	1
C4-03	STEEL BALL 鋼珠	1
C4-04	PRESSER BAR BUSHING (UPPER)	1 1
	PRESSER BAR BUSHING (LOWER) 壓腳柱軸套(下)	1 1
C4-06 C4-07	FACE PLATE (LOWER) 前蓋板(下) PACKING 防油墊片	1
C4-07	PRESSER BAR CLAMP ASSEMBLY 壓腳柱夾	1
	PRESSER BAR CLAMP SPRING 壓力板	1
	PRESSER BAR CLAMP SPRING PIN 定位銷	1
	PRESSER BAR CLAMP SPRING ASSEMBLY 上壓力彈片	1
C4-12	GUIDE WASHER 定向墊片	1
	WING NUT 蝶型螺母	1 1
C4-14	PRESSER BAR LIFTER <u>医腳提放勾</u>	1 1
C4-15 C4-16	KNEE LIFTER LEVER 壓腳提放柄 KNEE LIFTER SPRING 壓腳提放彈簧	1 1
	PRESSER FOOT LIFTER CHAIN ASSEMBLY 傳動鏈條	1 1
	FACE PLATE (UPPER) 前上蓋	1
C4-19	STOPPER SPRING PLATE (L) 彈片勾(外)	1
C4-20	STOPPER SPRING PLATE (S) 彈片勾(內)	1
C4-24	OIP CAP 油塞	1
C4-X8	SCREW11/64×40 螺釘	1
	SCREW 15/64×28 螺釘	1
	PRESSER ADJUSTING SCREW 全牙螺釘	2
C4-X26	STUD SCREW 15/64×28 螺釘	1 1
C4-X27 C4-X31	STUD SCREW 5/16×28 螺釘 SCREW 9/64×40 L10 螺釘	1 3
C4-X31 C4-X44	SCREW 9/64x40 L10 緊釘 SCREW 9/64x40 螺釘	4
	SCREW 9/64×40 螺釘	1
	SCREW 9/64×40 螺釘	1 1
	NUT 3/16x32 螺母	1
C4-D2-27	RUBBER PLUR 橡膠塞	1



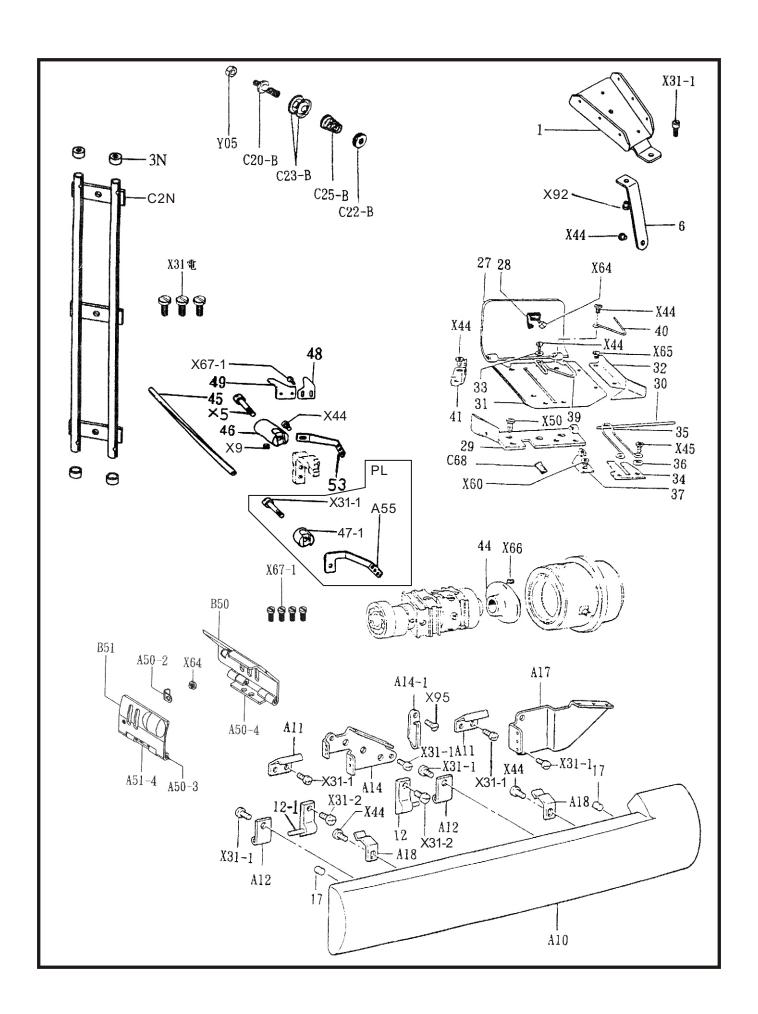
LOOPER MECHANISM

LOOPER ME	CHANISIVI	
REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C5-02	ECCENTRIC WHEEL SLEEVE 銅滑塊	1
C5-C3	LOOPER FEEDING FORK 滑動叉	1
C5-C4	LOOPER FEEDING SHAFT 滑動叉(軸)	1
C5-C5	LOPPER FEEDING SHAFT BRACKET 滑動叉基座	1
C5-06	PIN 插銷	1
C5-C7	LOOPER FRONT-REAR TRANSMISSION 前後驅動連桿	1
C5-C8	SLIDE BROCK SHAFT 固定軸牙	1
C5-09	LOOPER LEVER SHAFT 雙節固定軸	1
C5-10	PACKING 墊圈	11
C5-C11	CONNECTING ROD GUIDE PLATE 上下驅動連桿	1
<u>C5-12</u>	WASHER 墊圈	1
C5-C13	LOOPER SHAFT CLAMP 傳動軸夾	1
C5-A14	LOOPER SHAFT 傳動軸	1
C5-C15	LOOPER SHAFT BUSHING (F) 傳動軸套筒(後)	1
<u>C5-16</u>	LOOPER SHAFT BUSHING (B) 傳動軸套筒(前)	1
C5-17	SET COLLAR 定位夾 FORWARD ARM CONER ASSY 平面蓋板	
C5-C18	PACKING 防油墊片	1
C5-C19	PACKING pp:// DIL GAUGE 探油棒	1
C5-20	PACKING 橡膠墊圈	-
C5-21	CAP PLATE 下軸蓋	3
C5-22		- 1
C5-23	PACKING 防油墊片 "8"TYPE TRANSMISSION DEVICE 8字銅連桿	
C5-25	TYPE TRANSMISSION DEVICE 8字銅選桿	1
C5-C26	ECCENTRIC WITH SCREW 小凸輪	<u> </u>
C5-27 C5-C28	STEEL BALL 萬向滾珠	1 1
C5-C28 C5-C29	LOOPER SLIDE BASE 連桿固定片	1
C5-C29 C5-C30	WASHER 波浪彈片	1
C5-C30 C5-C31	WASHER 仮保押月 LOOPER FEEDING FORK 叉動柄	1
C5-32		1
C5-32 C5-33		1
C5-702	SQUARE BALL 四方滑塊	1
C5-X9	SCREW 15/64×28 螺釘	2
C5-X28	SCREW 11/64×40 螺釘	1
C5-X28-1	SCREW 11/64×40 螺釘	1 1
C5-X31電	SCREW 11/64×40 螺釘	16
C5-X32	SCREW 11/64×40 螺釘	2
C5-X34	SCREW 3/16×32 螺釘	1 1
C5-X35	SCREW 3/32×56 螺釘	2
C5-X36-1	SCREW N3.5 L10 螺釘	4
C5-X37	SCREW 11/64×40 螺釘	1
C5-X38-1	SCREW 11/64×40 螺釘	2
C5-X42	SCREW 1/2×28 螺釘	3
C5-X50	SCREW 9/64×40 L5 螺釘	4
C5-X56	SCREW 15/64×28 螺釘	2
C5-Y01	NUT 15/64×28 螺母	1
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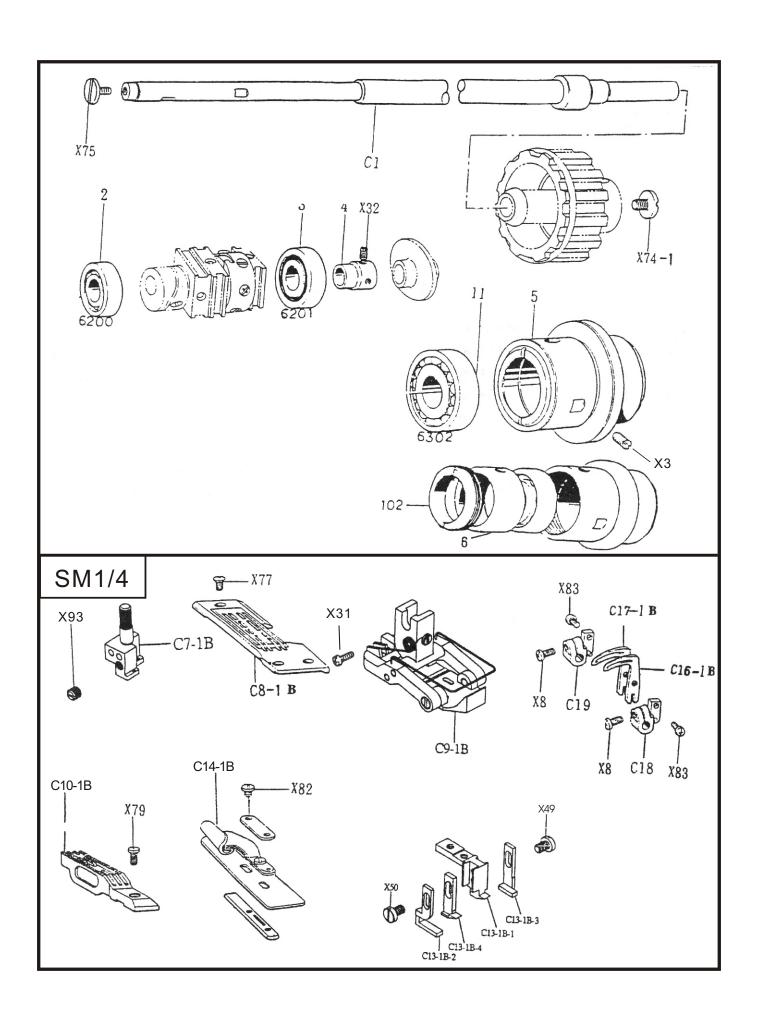
UPPER THREADING MECHANISM

	EADING MECHANISM	
REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C6-01	UPPER THREAD GUIDE RETAINER 上導線座	1
C6-06	THREAD HANGER 導線圈	1
C6-C7	LINE GUIDE DEVICE 導位基座	1
C6-7-1	PIN 銷	1
C6-08	TENSION SPRING WASHER 彈簧墊圈	2
C6-09	TENSION SPRING WASHER 彈簧墊圈	2
C6-10	NUT 螺母	2
	TENSION DISC 沙拉片	4
C6-11		
<u>C6-12</u>	TENSION DISE PRESSER 張力墊圈	2
C6-C13	UPPER THREAD TENSION SPRONG 張力彈簧	2
C6-14	UPPER THREAD RELEASE PIN 銷	1
C6-C15	THREAD RELEASER SHAFT 轉軸	1
C6-18	UPPER THREAD TENSION SUTD SCREW 過線固定片	2
C6-C19	UPPER THREAD TAKE-UP GUIDE 天秤過線	1
C6-C21	UPPER THREAD ARM GUIDE 鬆放過線	2
C6-C22	THREAD TAKE-UP COVER 天秤護蓋	1
C6-25	TENSION RELEASE CRANK 連桿	1
C6-26	TENSION RELEASE CONNECTING ROD 上線鬆放提柄	+ +
	TENSION RELEASE CONNECTING ROD 上線鬆放提柄	+ +
C6-B26		1 1
<u>C6-C32</u>	THREAD GUIDE TAKE-UP GUIDE 導線鉤	1 1
<u>C6-33</u>	WASHER 墊圈	1 1
<u>C6-C34</u>	UPPER THREAD TAKE-UP ASSY 天秤	1
C6-37	LOWER THREAD GUIDE 導線勾(D)	1
C6-38	WASHER 墊圈	2
C6-B39	LOOPER THREAD GUIDE BAACKET 固定圈	1
C6-B40	RUBBER PLUG 橡膠塞	1
C6-X08	SCREW 9/64×40 螺釘	<u> </u>
C6-X09	SCREW 15/64×28 螺釘	1 1
C6-X31-1	SCREW 11/64x40 螺釘	1 1
	SCREW 1/164x40 螺釘 SCREW 3/16x32 螺釘	2
<u>C6-X34-1</u>	OONE VV O/ 10XOZ SSEJ	
C6-X44	SCREW 9/64×40 螺釘	1 1
C6-X47	SCREW 11/64×40 螺釘	1
<u>C6-X48</u>	SCREW 9/64×40 螺釘	2
C6-X50	SCREW 9/64×40 螺釘	1
C6-X53	SCREW 9/64×40 螺釘	1
C6-X58	UPPER THREAD TENSION STUD SCREW 叉口合葉螺釘	2
C6-X59	SCREW 3/16x32 螺釘	1
C6-X65	SCREW 3/32×56 L4 螺釘	1
C6-Y04	NUT 11/64×40 螺母	3
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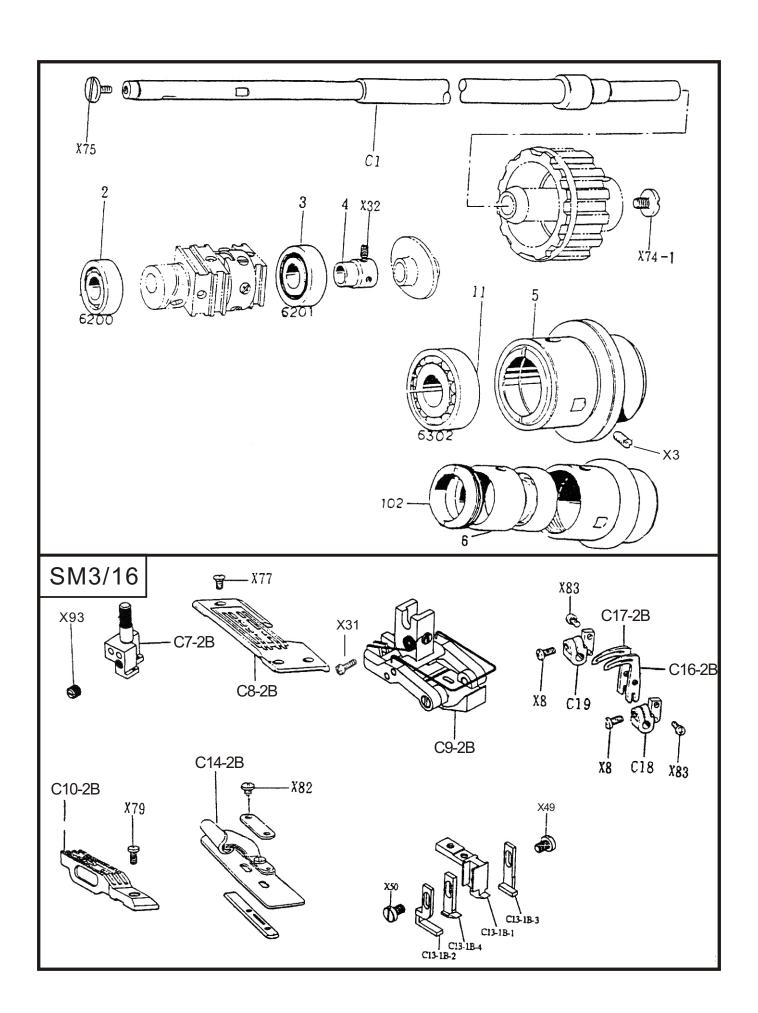
LOWER THREADING MECHANISM

	EADING MECHANISM	
REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C7-01	LOERT THREAD GUIDE RETAINER 導線架(上)	1
C7-C2N	THREE PIPE-LINE THREAD TUBE 過線管	1
C7-3N	THREAD TUBE CLAMP 導線圈	4
C7-06	LOWER THREAD GUIDE SUPPORTER 支架輔助	1 1
C7-00 C7-12	LOWER THREAD GUIDE HINGE ASSEMBLY 活動鈕(上)	1
	LOWER THREAD GUIDE HINGE ASSEMBLY 活動班(上)	
<u>C7-12-1</u>	LOWER THREAD GUIDE HINGE ASSEMBLY 活動鈕插銷	2
C7-17	LOWER THREAD COVER 橡膠墊	2
C7-A10	LOWER THREAD COVER 下前蓋	2
C7-A11	PLATE SPRING 彈片勾	2
C7-A12	FIXING PLATE 活動鈕(下)	1
C7-A14	LOWER THREAD TENSION BRACKET 三通過線片	2
C7-A14-1	THREAD GUIDE 穩線片	2
C7-A14-1	LOWER THREAD GUIDE RETAINER ?通過線片	<u>Z</u>
<u>C7-A18</u>	PLATE SPRING 彈片勾	1
C7-A55	LOWER THREAD GUIDE 過線片	1
C7-C20-B	THREAD TENSION ROD 沙拉螺柱	2
C7-C22-B	LOWER TEREAD TENSION NUT 沙拉螺母	1
C7-C23-B	LOWER TEREAD TENSION PLATE 沙拉片	2
C7-C25-B	LOWER TEREAD TENSION SPRING 沙拉彈簧	2
C7-27	THREAD TAKE-UP LEVER COVER 護線蓋	4
	SPRING 彈簧勾	
C7-28		2
<u>C7-29</u>	LOWER THREAD TAKE-UP LEVER FRAME 過線輔助架	1 1
C7-30	LOWER THREAD TAKE-UP LEVER COVER SHAFT 銷	1
C7-31	LOWER THREAD TAKE-UP LEVER BASE 過線支架	1
C7-32	GUIDE PLATE 過線輔助架	1
C7-33	WASHER 墊圈	1 1
C7-34	LOERT THREAD GUIDE PLATE 固定片	
	SCREW 彈簧	1 2
C7-35		2
C7-36	WASHER 墊圈	1 1
<u>C7-37</u>	LOWER THREAD GUIDE(LEFT) 彈片扣	1
C7-39	LOWER THREAD GUIDE(LEFTRIGHT) 導線勾	2
C7-40	LOWER THREAD GUIDE(LEFT) 導線勾	1
C7-41	LOWER THREAD GUIDE PLATÉ 固定片	1
C7-44	LOWER THREAD TAKE-UP DISC ASSEMBLY 配線凸輪	1 1
C7-44	LOWER THREAD FEED TUBE 過線管	1 1
	LOWER THICAD LLD UDE	<u> </u>
C7-46	LOOPER THREAD GUIDE RACKET 針受座	1 1
<u>C7-47-1</u>	LOOPER THREAD GUIDE BRACKET 針受座	1
C7-48	THREAD CUTTER GUIDE PLATE 切線刀	1
C7-49	THREAD CUTTER 切線刀	1
C7-53	LOOPER GUIDE 過線片	1 1
C7-A50-2	STOPPER SPRING PLATE 彈片勾	2
C7-A50-2 C7-A50-3	PIN 銷	4
	FACE PLATE UPPER HINGE ASSEMBLY(R) 蝴蝶後扭(右)	4
C7-A50-4	FACE PLATE UPPER HINGE ASSEMBLI (A)	
C7-A51-4	FACE PLATE UPPER HINGE ASSEMBLY(L) 蝴蝶後扭(左)	11
C7-B50	LOOPER SIDE COVER (R) ASSY 彎針護蓋	
C7-B51	LOOPER SIDE COVER (L) ASSY 彎針護蓋	1
C7-C68	PIN 銷	1
C7-X5	SCREW 9/64×40 螺釘	1
C7-X9	SCREW 15/64×28 螺釘	1 1
	SCREW 13/04x20 螺釘 SCREW 11/64x40 螺釘	<u> </u>
C7-X31電	OONLW 11/04X40 Skij	3
C7-X31-1	SCREW 11/64×40 螺釘	12
C7-X31-2	SCREW 9/64x40 L10 螺釘	2
C7-X44	SCREW 9/64×40 L5 螺釘	7
C7-X45	SCREW 9/64 螺釘	2
C7-X50	SCREW 9/64 螺釘	2
C7-X60	SCREW 9/64×40 L4 螺釘	1
C7-X60	SCREW 9/04X40 L4 蝶辺 SCREW 3/32x56 螺钉	1 2
		3
C7-X65	SCREW 3/32×56 L4 螺釘	2
C7-X66	SCREW 1/4×40 螺釘	2
C7-X67-1	SCREW 3/32×56 螺釘	6
C7-X92	SCREW 9/64×40 螺釘	1
C7-X95	SCREW 9/64×40 螺釘	1
C7-Y05	NUT 9/64×40 螺母	2
<u> </u>	NO 3/04X40	
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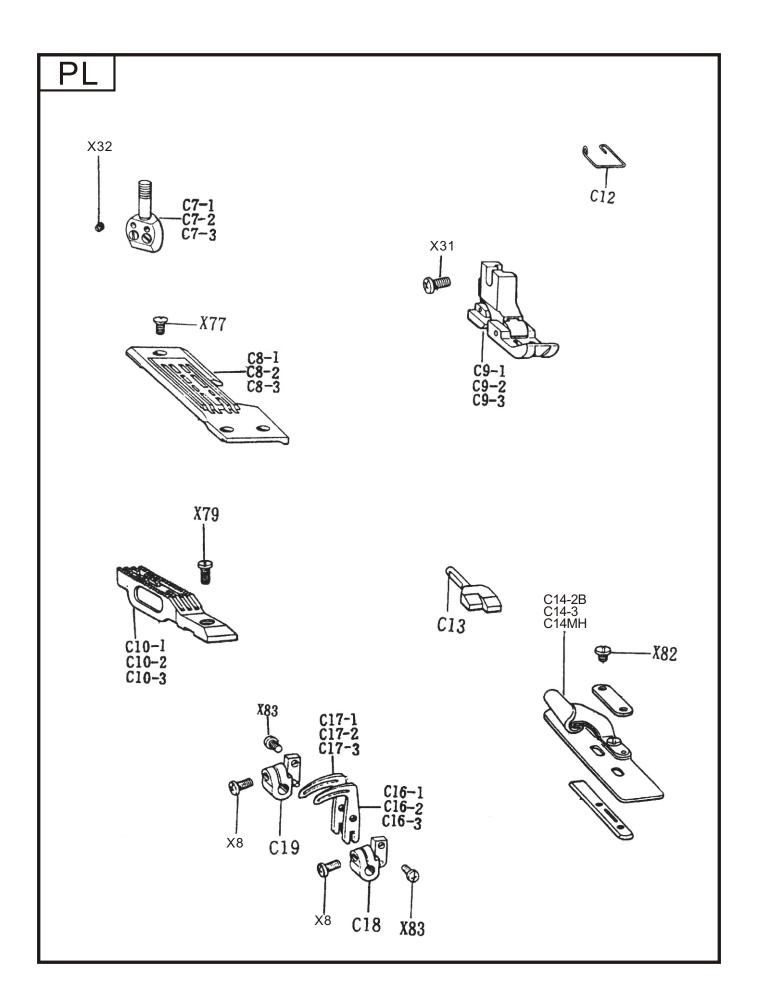
LOWER SHAFT MECHANISM-GAUGE PARTS

	I I WECHANIOW-GAUGE I ARTO	
REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C8-C1	LOVER SHAFT 下主軸	1
C8-02	BEARING 6200 Z 軸承	1
C8-03	BEARING 6201 Z 軸承	1
C8-04	BALL BEARING BUSHING 內套筒	1
C8-05	BEARING CASE ASSEMBLY 軸套筒(下)	1
C8-06	BEARING FIXING BUSHING 緊壓套筒	1
C8-C7-1B	NEEDLE CLAMP WITH SCREW 1/4 針夾	1
C8-C8-1B	NEEDLE PLATE 1/4 針板	1
	PRESSER FOOT ASSEMBLY 1/4 壓腳組	
C8-C9-1B	FEED DOO HASSEWIDE 1/4 座腳和	
C8-C10-1B	FEED DOG 1/4 送布齒	1
C8-11	BEARING 6302 軸承	1
C8-C13-1B-1	NEEDLE GUARD 針受座	1
	NEEDLE GUARD 針受座(右)	1
C8-C13-1B-3	NEEDLE GUARD 針受座(左)	- i
C8-C13-1B-4	NEEDLE CHAPD & SECT.	
	NEEDLE GUARD 針受座(中)	
C8-C14-1B	LAPPER ASSY 1/4 導布架	1
C8-C16-1B	LOOPER 1/4 彎針	1
C8-C17-1B	LOOPER 1/4 彎針	1
C8-C18	LOOPER HOLDER 彎針座	1
C8-C19	LOOPER HOLDER 彎針座	1
00-019	DEADING EVING CODEW HITHER	1
C8-102	BEARING FIXING SCREW 外牙螺母	
C8-X3	SCREW 5/16×28 螺釘	1
C8-X8	SCREW 9/64×40 螺釘	2
C8-X31	SCREW 9/64×40 螺釘	1
C8-X32	SCREW 11/64×40 螺釘	2
C8-X49	SCREW 9/64×40 螺釘	1
	SCREW 9/64x40 螺釘	1
C8-X50	CODEM 1/A.20 細卒	1
C8-X74-1	SCREW 1/4×28 螺釘	1
C8-X75	SCREW 11/64x40 螺釘	1
C8-X77	SCREW 11/64×40 螺釘	2
C8-X78	SCREW 9/64×40 螺釘	3
C8-X79	SCREW 3/16x32 螺釘	1
C8-X82	SCREW 9/64x40 螺釘	1
<u> </u>	OOINE VV J/UHXHU SKEJ	
C8-X83	SCREW 11/64×40 螺釘	2
C8-X93	SCREW 11/64x40 螺釘	2



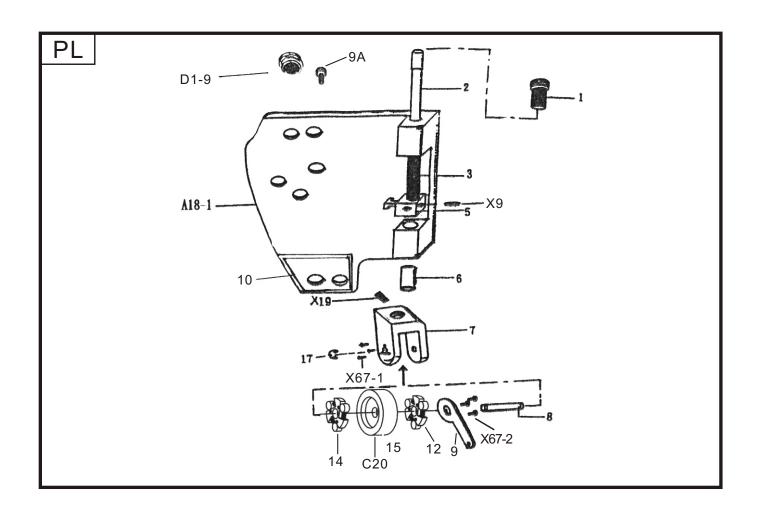
LOWER SHAFT MECHANISM-GAUGE PARTS

	FI MECHANISM-GAUGE PARTS	
REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C8-C1	LOVER SHAFT 下主軸 BEARING 6200 Z 軸承	1
C8-02	BEARING 6201 Z 軸承 BEARING 6201 Z 軸承	1
C8-03 C8-04	BALL BEARING BUSHING 內套筒	1
C8-05	BEARING CASE ASSEMBLY 軸套筒(下)	1
C8-06	BEARING FIXING BUSHING 緊壓套筒	1
C8-C7-2B	NEEDLE CLAMP WITH SCREW 3/16 針夾	1
C8-C8-2B	NEEDLE PLATE 3/16 針板	1
C8-C9-2B	PRESSER FOOT ASSEMBLY 3/16 壓腳組	1
C8-C10-2B	FEED DOG 3/16 送布齒	1
C8-11	BEARING 6302 軸承	1
C8-C13-1B-1	NEEDLE GUARD 針受座	1
C8-C13-1B-2	NEEDLE GUARD 針受座(右)	1
C8-C13-1B-3	NEEDLE GUARD 針受座(左)	1
C8-C13-1B-4	NEEDLE GUARD 針受座(中)	1
C8-C14-2B	LAPPER ASSY 3/16 導布架	1 1
C8-C16-2B	LOOPER 3/16 彎針	1
C8-C17-2B	LOOPER 3/16 彎針	1
C8-C18	LOOPER HOLDER 彎針座 LOOPER HOLDER 彎針座	1
C8-C19	BEARING FIXING SCREW 外牙螺母	1
C8-102 C8-X3	SCREW 5/16x28 螺釘	1
C8-X3	SCREW 9/64x40 螺釘	2
C8-X31	SCREW 9/64x40 螺釘	1
C8-X32	SCREW 11/64×40 螺釘	2
C8-X49	SCREW 9/64×40 螺釘	1
C8-X50	SCREW 9/64x40 螺釘	1
C8-X74-1	SCREW 1/4×28 螺釘	1
C8-X75	SCREW 11/64×40 螺釘	1
C8-X77	SCREW 11/64×40 螺錠	2
C8-X78	SCREW 9/64×40 螺釘	3
C8-X79	SCREW 3/16x32 螺釘	1
C8-X82	SCREW 9/64×40 螺釘	1
C8-X83	SCREW 11/64×40 螺釘	2
C8-X93	SCREW 11/64×40 螺釘	2
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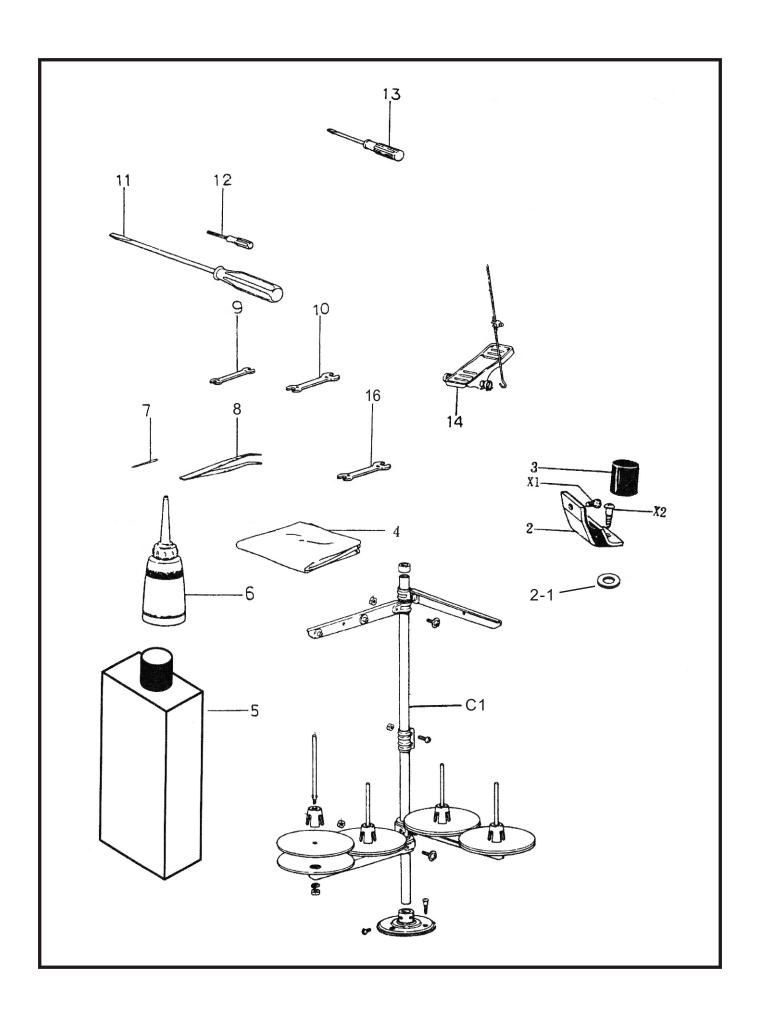
GAUGE PARTS(DP)

GAUGE PAR		
REF. NO.部件編號	NAME OF PARTS 説明	Amt reg需求量
C10-C7-1	NEEDLE CLAMP EITH SCREW 1/4 針夾	1
C10-C7-2	NEEDLE CLAMP EITH SCREW 3-16 針夾	1
C10-C7-3	NEEDLE CLAMP EITH SCREW 1/8 針夾	1
C10-C8-1	NEEDLE PLATE 1/4 針板	1
C10-C8-2	NEEDLE PLATE 3/16 針板	1
C10-C8-3	NEEDLE PLATE 1/8 針板	1
C10-C9-1	PRESSER FOOT ASSY 1/4 壓腳組	1
C10-C9-2	PRESSER FOOT ASSY 3/16 壓腳組	1
C10-C9-3	PRESSER FOOT ASSY 1/8 壓腳組	1
C10-C10-1	FEED DOG 1/4 送布齒	1
C10-C10-1	FEED DOG 1/4 送布齒	1
C10-C10-2	FEED DOG 3/16 医机菌 FEED DOG 1/8 送布菌	1
C10-C10-3	FINGER GUARD 針受	1
C10-C12	NEEDLE GUARD 針受	1
C10-C13	LAPPER ASSY 導布架喇叭	1
C10-C14MH C10-C14-2B	LAPPER ASSY 導布架喇叭	1
	LAPPER ASSY 導布架喇叭	1
C10-C14-3	LOOPER 1/4 彎針	1
C10-C16-1	LOOPER 1/4 弯針 LOOPER 3/16 彎針	1
C10-C16-2		1
C10-C16-3	LOOPER 1/8 彎針	
C10-C17-1	LOOPER 1/4 彎針	
C10-C17-2	LOOPER 3/16 彎針	
C10-C17-3	LOOPER HOLDER 總位	1
C10-C18	LOOPER HOLDER 彎針台	
C10-C19	LOOPER HOLDER 彎針台	1
C10-X8	SCREW 11/64×40 螺釘	2
C10-X31	SCREW 9/64×40 螺釘	1
C10-X32	SCREW 9/64×40 螺釘	2
C10-X77	SCREW 11/64×40 螺釘	3
C10-X79	SCREW 3/16×32 螺釘	1
C10-X82	SCREW 9/64×40 螺釘	1
C10-X83	STUD SCREW 螺釘	2
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PULLER DEVICE MECHANISM

FULLEN DEV	TICE MECHANISM	
REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C11-01	PRESSURE ADJUSTING SCREW 外牙螺母	1
C11-02	UPPER WHEEL PRESSER BAR 立軸	1 1
C11-03	SPRING 張力彈簧	1 1
C11-05	WHEEL DIRECTION FIXING DEVICE 拉布輪壓力提柄	1 1
C11-06	FRESSER ROD BUSHING 軸套	1
C11-07	UPPER WHEEL SEAT 拉布輪架	1 1
C11-08	UPPER WHEEL CONNECTON 固定軸	1
C11-09	ONE WAY PULL HOLDER 拉柄	1
C11-9A	SCREW 螺釘	4
C11-10	PACKING 防油墊片	1
C11-12	ONE WAY TRIANGULAR WHEEL 單向三角軸片	2
C11-14	ONE WAY STILL BALL 單向滾珠	6
C11-15	ONE WAY STILL SPRING 單向彈簧	6
C11-17	CHOCK RING E型扣環	1
C11-A18-1	FACE PLATE (UPPER) DP上前蓋座	1
C11-C20	UPPER WHEEL 拉布輪(上)	1
C11-X9	SCREW 15/64×40 螺釘	1
C11-X19	SCREW 15/64x40 螺釘	1
C11-X67-1	SCREW 3/32×56 螺釘	3
C11-X67-2	SCREW 3/32x56 螺釘	3
C11-D1-9	BUBBER 橡膠塞	4
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ACCESSORIES

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REF. NO.部件編號	NAME OF PARTS 說明	Amt req需求量
C12-C1	THREAD STAND 四葉線架	<u>1</u>
C12-01	CUSHION ASSEMBLY 固定座	2
C12-2-1	WASHER 墊圈	2 2
C12-03	BASE CUSHION 橡膠墊塊	2
C12-04	HEAD COVER 防塵套	1
C12-05	OII TANK +油高	1
C12-06	OIL TANK 大油壺 OILER ASSEMBLY 小油瓶	1
C12-07	NEEDLE 经	5
C12-08	NEEDLE 針 TWEEZERS 線夾	1
C12-09	SPANNER 固定板手(#7)	1
C12-10	SPANNER 固定板手(#8)	1
C12-10 C12-11	SCREW DRIVER 大起子	1
C12-11	SCREW DRIVER 八起了	1
C12-12 C12-13	SCREW DRIVER 中起子	1
C12-13 C12-14	THREADLE 腳踏板	2
C12-14 C12-16	SPANNER 固定板手(#10)	1
C12-10 C12-X1	SCREW1/4×28 螺釘	2
C12-X1	SCREW 6.2x26 木螺釘	2
C12-72	SCREVV 0.2X20 /\skiz]	
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